MACURA - INSTALLATION INSTRUCTIONS

Accessory

REAR BUMPER APPLIQUE P/N 08P48-TY2-200 Application

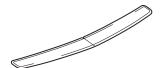
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PARTS LIST

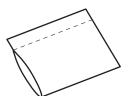
Applique



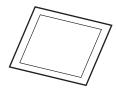
Applicator



Soft sleeve



Alcohol swab

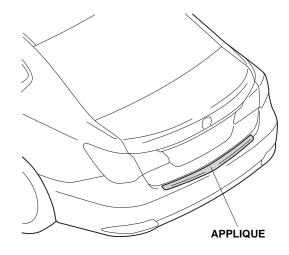


TOOLS AND SUPPLIES REQUIRED

Shop towel Felt-tip pen Spray bottle

3M Protective tape application solution

Illustration of the Applique on the Vehicle



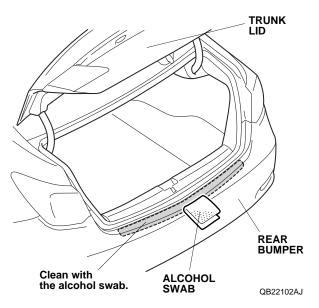
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INSTALLATION

NOTE:

- Do not damage the body paint finish.
- This rear bumper applique should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.

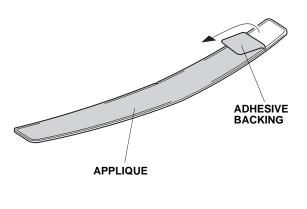
1. Open the trunk lid. Using the alcohol swab, thoroughly clean the area where the applique will attach.



2. Using a spray bottle with 3M protective tape application solution, spray the area where the applique will attach.

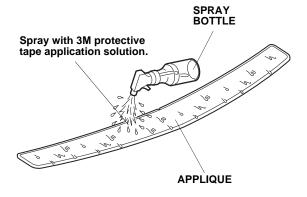


3. Remove the adhesive backing (side with the 3M mark) from the applique.



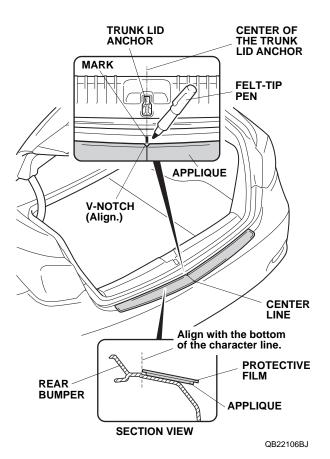
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4. Spray the applique with 3M protective tape application solution.



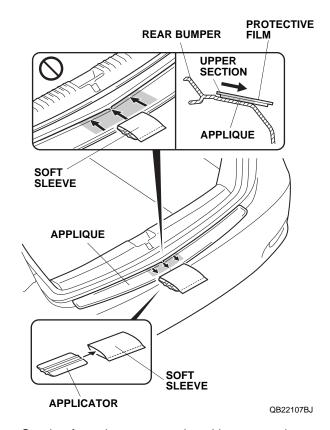
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 Using a felt-tip pen, make a mark on the rear bumper at the center of the trunk lid anchor.

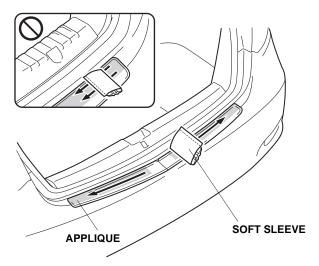


6. Align the v-notch on the applique with the mark on the rear bumper. Align the edge of the protective film on the applique with the bottom of the character line. Do not touch the adhesive side of the applique with your hands.

7. Insert the applicator into the soft sleeve.

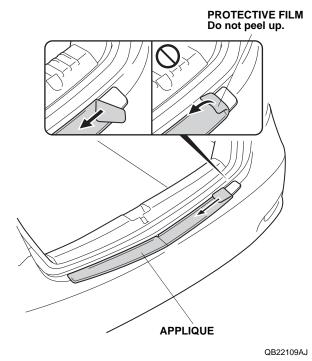


8. Starting from the center and working outward, use the soft sleeve to smooth out the center of the upper section on the protective film. Move the soft sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. 9. Starting from the center and working outward, use the soft sleeve to smooth the applique on the left and right side of the upper section on the applique. Move the soft sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly and keep pressure against the applique.

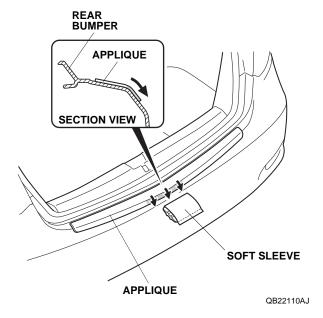


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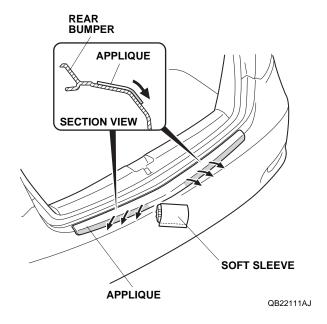
10. Slowly remove the protective film from the top of the applique. Remove the protective film by pulling it slowly and horizontally; do not pull it vertically.



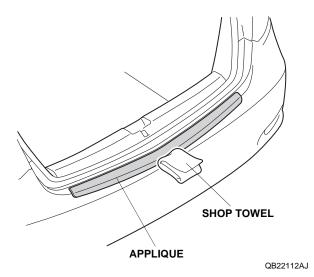
11. Repeat step 8 for the center of the lower section of the applique.



12. Use the soft sleeve to adhere the applique to the lower section as shown.



13. Using a shop towel, wipe the excess 3M protective tape application solution. Allow the applique to dry thoroughly.



14. Wipe off the mark made in step 5.